

## Abstract of the Disclosure

The invention relates to a gearbox drive unit (10), especially for displacing a movable part in a motor vehicle, and to a method for producing one such gearbox drive unit. The inventive gearbox drive unit includes a rotary body (14) which is rotatably mounted in a housing (12) and bears axially – via at least one end face (42) thereof – against an  
5 adjusting element (50) which is fixed to the housing (12). The adjusting element (50) can be slid axially into the housing (12) for installation, and can be locked axially by rotating it relative to the housing (12). The adjusting element (50) includes a radial bearing surface (56, 54) in which the rotary body (14) is radially supported.